

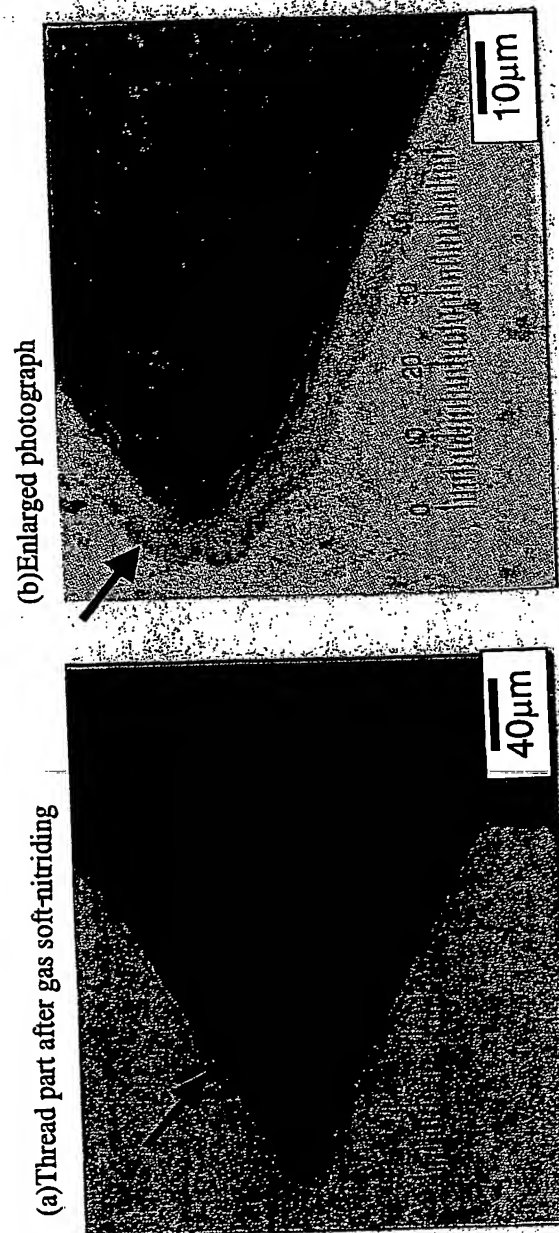
Fig. 1

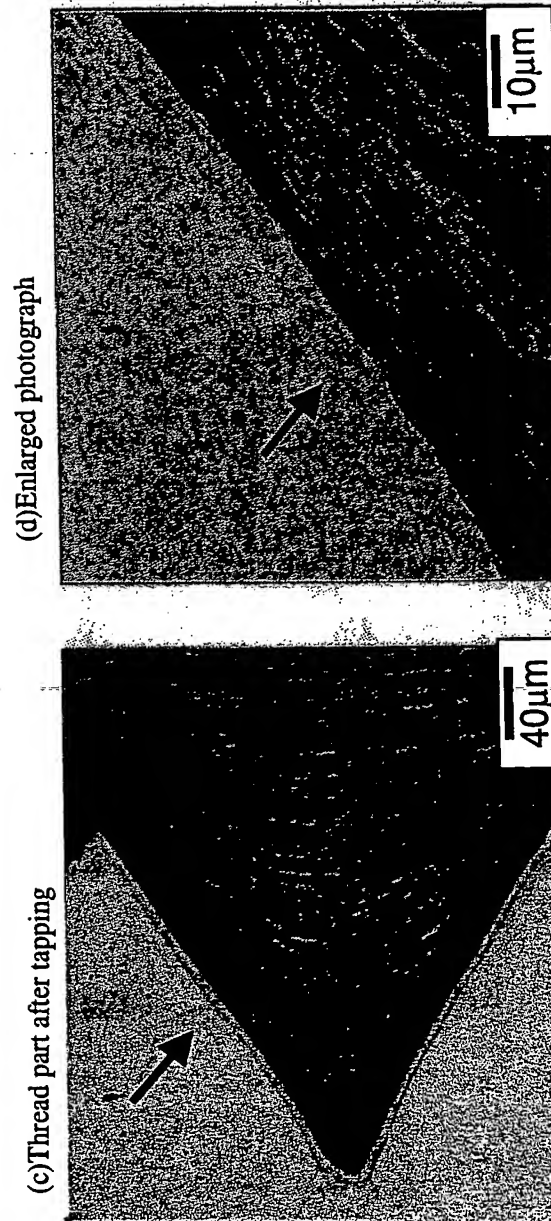
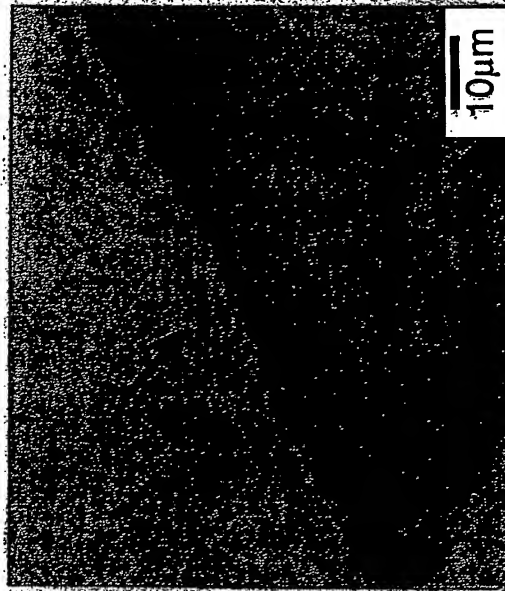
Fig. 1

Fig. 2

(b) Enlarged photograph



(a) Thread part after gas soft-nitriding

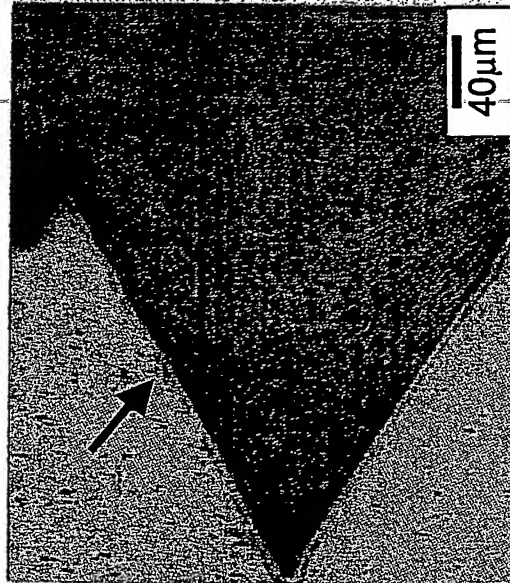
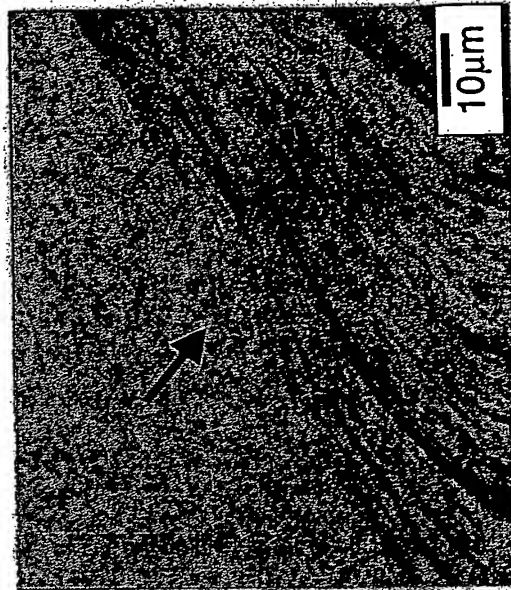


Fig. 2

(d) Enlarged photograph



(c) Thread part after tapping

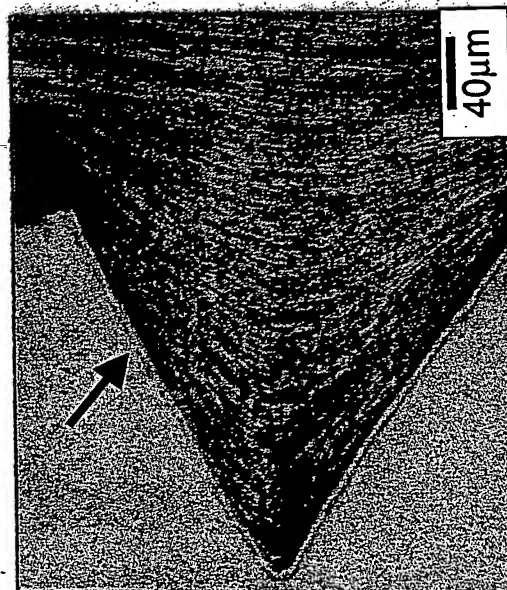
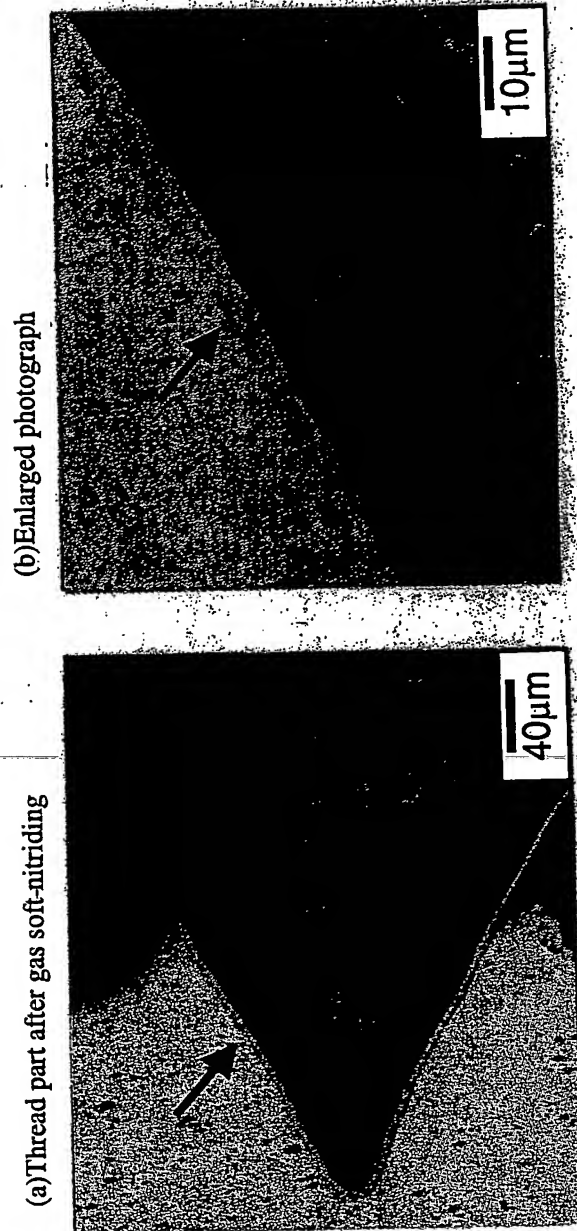
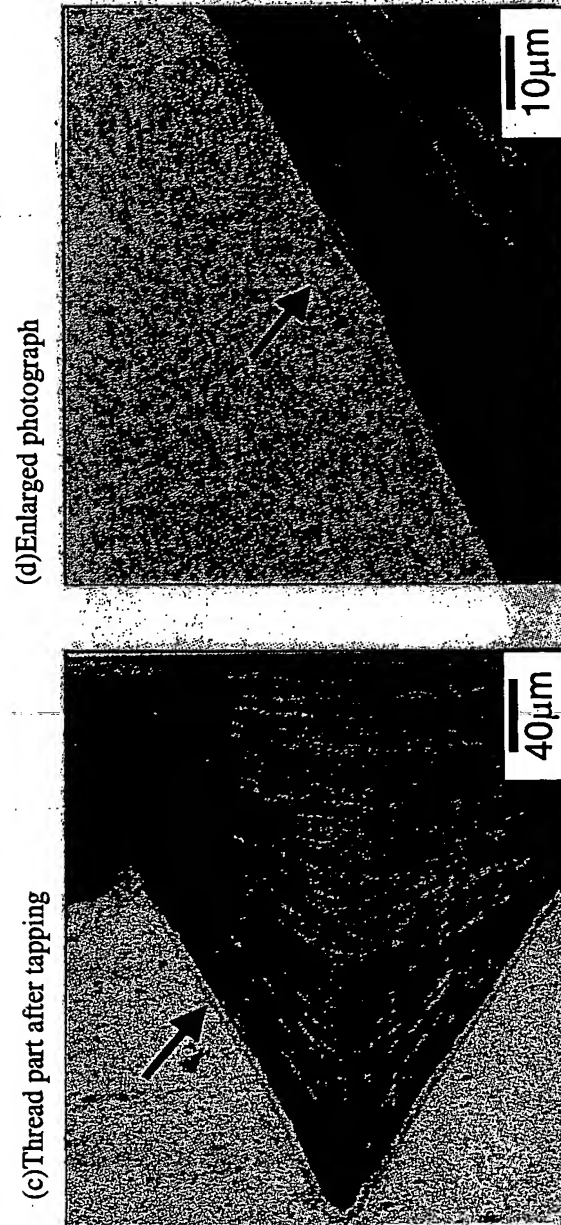


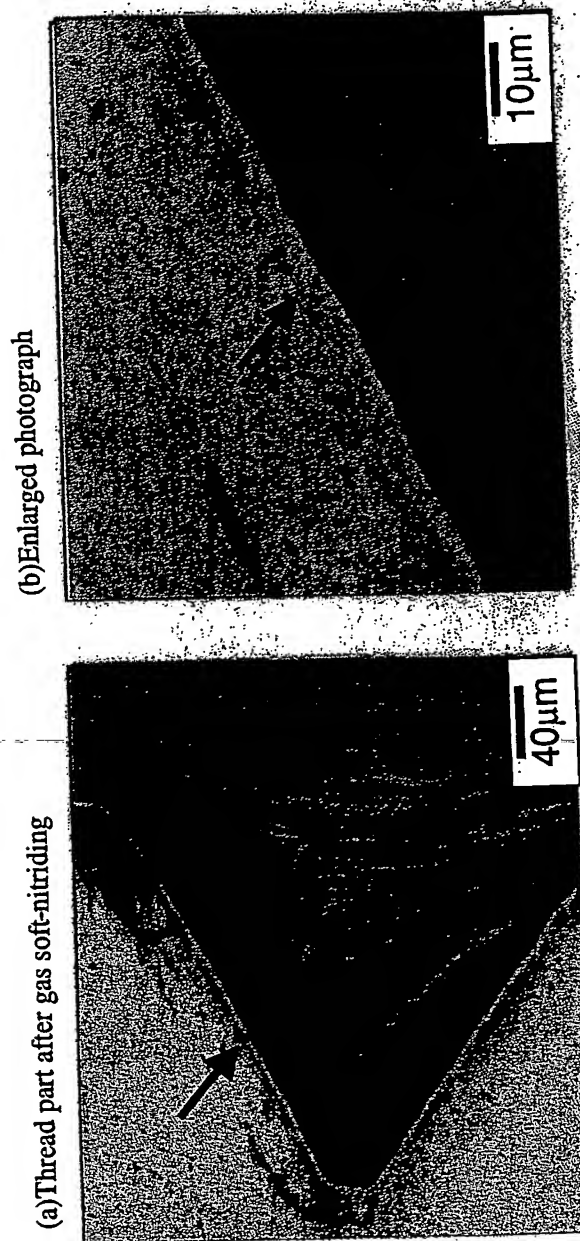
Fig. 3



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Fig. 3

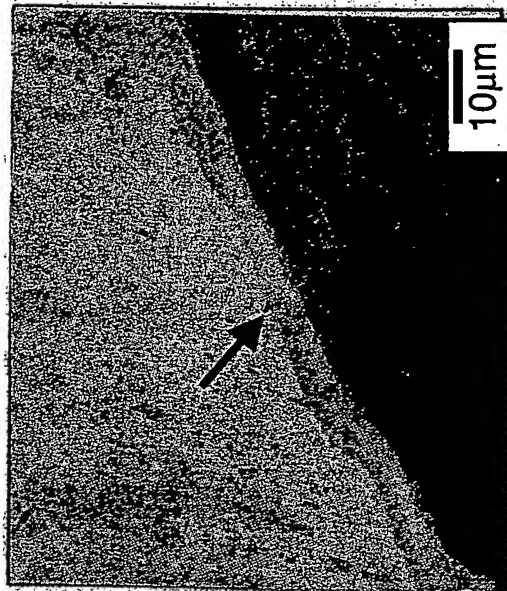
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Fig. 4

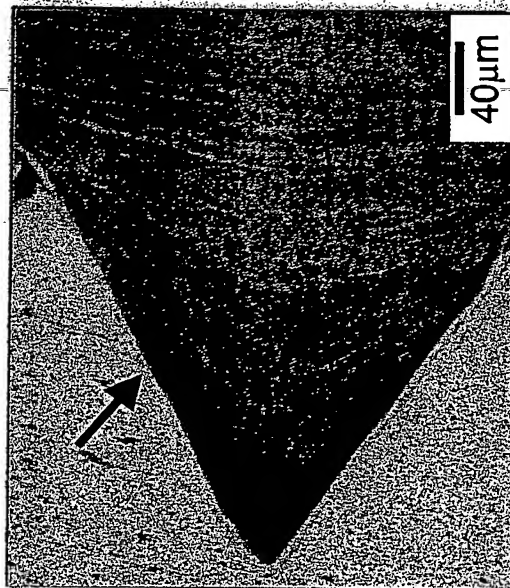
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Fig. 4

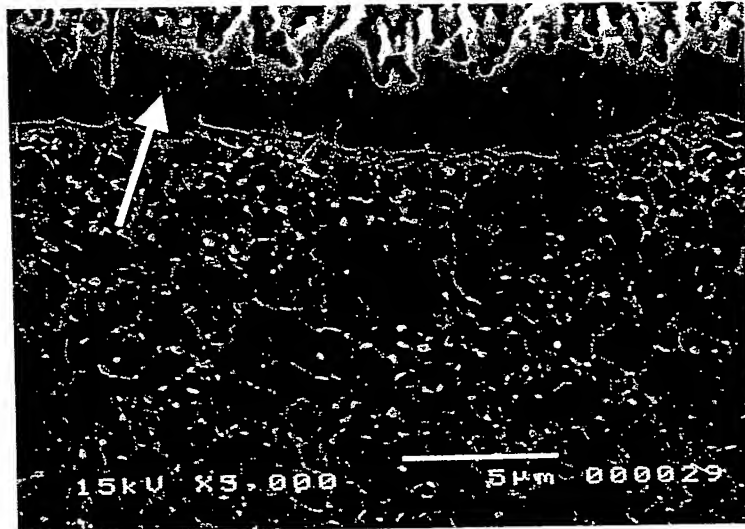
(d) Enlarged photograph



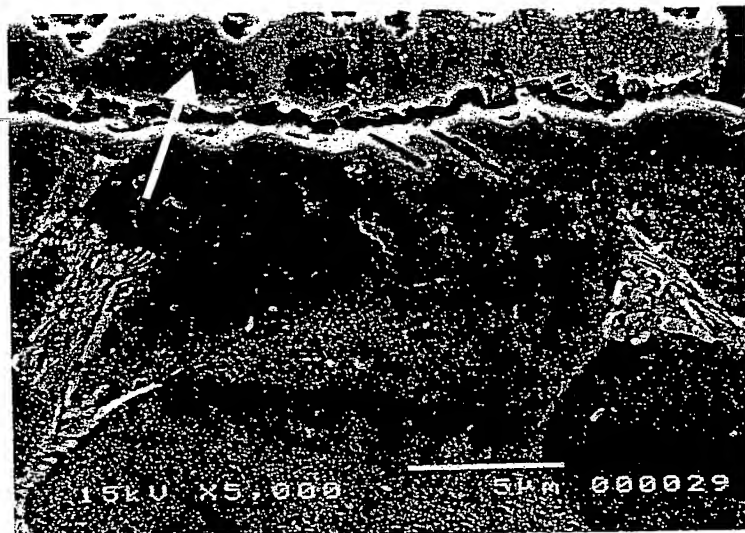
(c) Thread part after tapping



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Fig. 5

(a) Example 1



(b) Comparative example 1

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